

HANDLING AND PACKAGING **INSTRUCTIONS FOR D30® PRODUCTS**

1. UPON RECEIPT

(ie before integration into final product):

Boxes/cartons of D30® products should be stored at room temperature in well ventilated. dry conditions free from dirt and chemicals.

Boxes/cartons of D3O® products should be moved with care. Do not throw or drop cartons of D30® components.

Boxes/cartons of D3O® products should be stacked in a way which prevents any stress from being placed upon the D3O® components themselves

2. INTEGRATION:

When integrating a D30® component, care must be taken. Flexing of the product in order to integrate into a pocket is fine.

The optimum integration conditions are 15-35°C temperature, dry and away from direct sunlight.

The area for integration should be free from dirt and chemicals.

For a guide on bonding D30® products please visit www.d3o.com and refer to Material FAQ - Bonding D30[®] material.

If integrating a component into a pocket please allow for natural variation in D30® component size please ask D3O for more guidance on sizing variation.

Once integrated, care should be taken to ensure product is stored in a way that does not distort from its original shape.

3. PACKAGING OF INTEGRATED PRODUCT:

When packaging integrated products, care should be taken to ensure D30® components are not distorted. D30® components must retain their original shape.

The product should be packed so that the D3O® component natural form is supported.

Do not over-pack the box - the box lid must close naturally without force.

Packaging should be suffient to protect the D3O® components during transit/storage.

Boxes/cartons of products containing D30® components should be stored in suitable conditions as detailed in the terms and conditions of sale. These conditions include, but are not limited to, a temperature between 15 and 35°C and 50-80% relative humidity.

IMPORTANT:

Care should be taken to ensure the shape of D30® products is retained at all times.

D30® products should not be folded, bent, squashed, stretched, twisted or distorted other than during the integration of the products into a pocket.

For further information please contact D3O: +44 (0) 1273 418600 info@d3o.com

TRUSTED IMPACT PROTECTION™

©2016 Design Blue limited. All rights reserved. D3O Confidential & D3O Know How









